



1/2" MILD STEEL ROD

WELD BOTH SIDES OF JOINT AREA

ADDITIONAL BEND IN BOTH RODS TO MAKE 45° TOTAL THIS BEND SHOULD BE ABOUT 30° IN TOTAL.

TOTAL LENGTH OF ROD FROM FOOT TO POST IS 11-1/4"

WELD ALL THREE BARS ON FLAT SURFACE, WELD ALL JOINT AREA, GRIND DOWN EXCES FOR PENETRATION, JOINT IS LOCATED ABOUT 4" FROM FOOT

