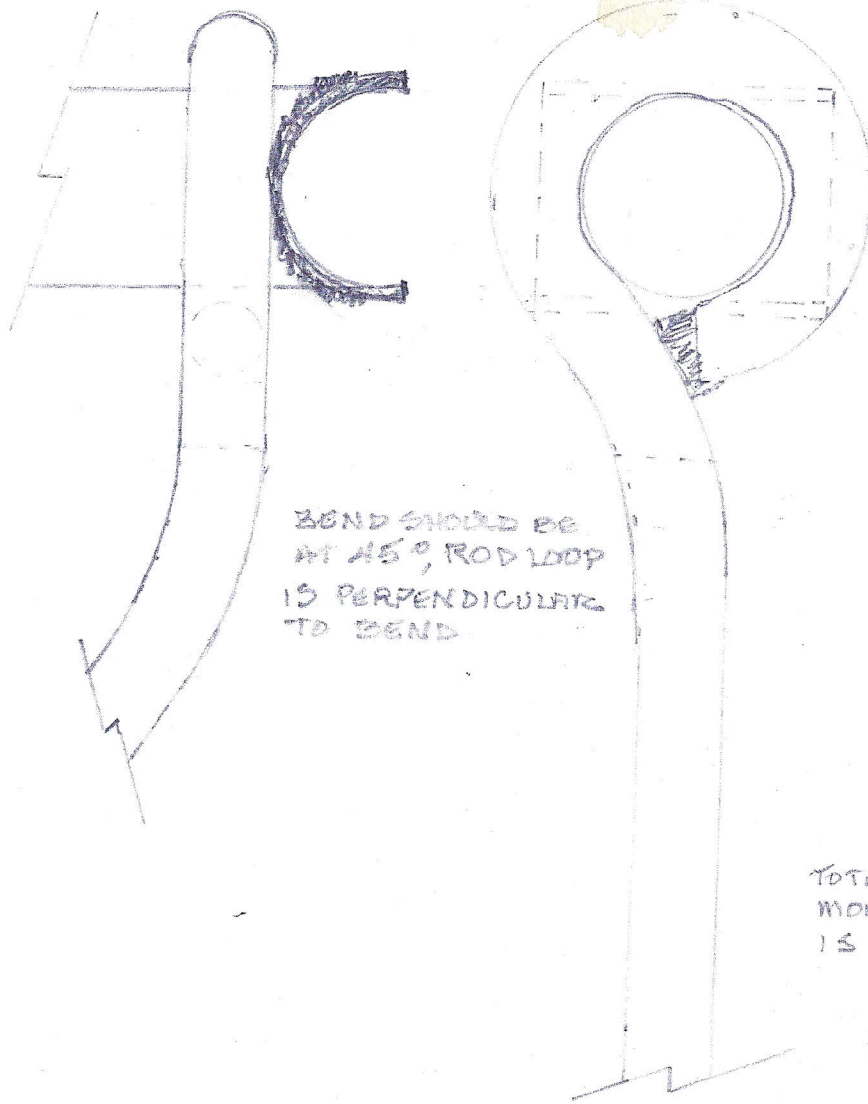


WELD AROUND ENTIRE SADDLE.
SADDLE MUST HOLD 1" ROD



SADDLE MUST ALIGN IN
DIRECTION OF FOOT

WELD LOOP CLOSED BUT NOT
AROUND PIPE IT MUST BE FREE
TO MOVE SUPPORT ARM

BEND SHOULD BE
AT 45°, ROD LOOP
IS PERPENDICULAR
TO BEND

TOTAL LENGTH OF ROD FROM
MOUNTING BRACKET TO FOOT
IS ABOUT 11-1/4"